

CONICAL SAMPLING KIT

(ABS019C-25mm)

Used when sampling is required in a chill or coldstore.

The conical head prevents ice or condensation from covering the sampling hole.

Installation Instructions:

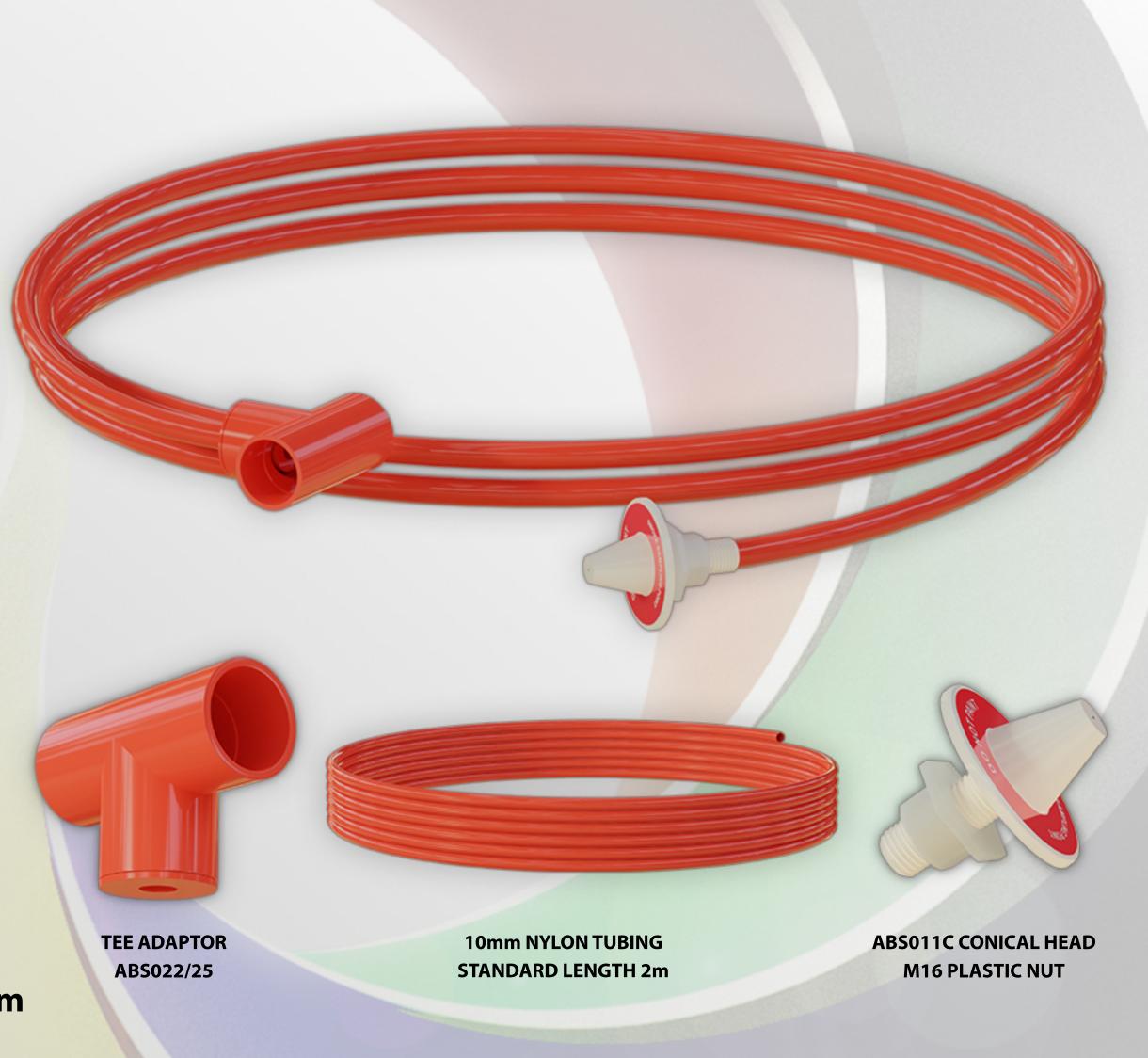
Use the correct solvent Plusbond 3019. Do not paint.

Keep pipe clean and free from dust.
Do not install in direct sunlight.
Only install with approved pipe.
Do not use solvents to clean,
only soapy water.

Part No. ABS019C- 25mm

Fitting colour RED

Diameter Tolerance +/- 0.15mm



RAW MATERIAL DATA

Kumho ABS 750 Acrylonitrile Butaduene Styrene

Pysica

Specific Gravity 1.04
Test Method ASTM D792

Melt Mass - Flow Rate (MFR) 200°C/21.6 kg 47 g/10 min 200°C/5.0 kg 4.1 g/10 min 220°C/10.0 kg 34 g/10 min Test Method ASTM D1238

Molding Shrinkage -Flow 0.0040 to 0.0070 in/in Test Method ASTM D955

Mechanical:

Tensile Strength
Yield, 73°F (23°C)
1.97 in (50.0mm)
6670 psi
Test Method ASTM D638

Tensile Elongation

Yield, 73°F (23°C) 1.97 in (50.0 mm), 15% Test Method ASTM D638

Flexural Modulus

Yield, 73°F (23°C)
0.118 in (3.00 mm)
312000 psi
Test Method ASTM D63

Flexural Strength

Yield, 73°F (23°C) 0.118 in (3.00 mm) 9230 psi Test Method ASTM D790

Impac

Noched Izod Impact 73°F(23°C), 0.126 in (3.20 mm), 5.5 ft·lb/ir 73°F(23°C), 0.252 in (6.40 mm), 4.8 ft·lb/ir Test Method ASTM D256

<u>Hardnes</u>

Rockwell Hardness (R-Scale) 108 Test Method ASTM D785

hermal

Deflection Temperature Under Load 264 psi (1.8 MPa), Unanneald 185°F/85°C Test Method ASTM D648

Vicat Softening Temperature 203°F/95°C Test Method ASTM D1525

Flamibility

Flame Rating 0.0630 in (1.60 mm) HB 0.0866 in (2.20 mm) HB 0.126 in (3.20 mm) HB Test Method UL 94

RAW MATERIAL DATA

<u>Nylo</u>

NFM 10x7.5 -OD Tol's +0.03/-0.09mm Burst Pressure 995 PSI / 68 bar Bend Radius 40mm Weight/30m 1.08kgs

NEM 10x8 -OD Tol's +0.02/-0.10mm Burst Pressure 772 PSI / 53 bar Bend Radius 50mm Weight/30m 0.87kgs

Temperature Range -40°C to +70°C, Occasional use up to
+130°C, Brittle point: -70°C

Technical information for use as a guide only.

Pressure values given are based on the short term burst pressure at 20°C based on a 3:1 safety factor. Any increase in temperature above 20°C will result in a decline in working pressure values.

Products and specifications are subject to improvements and change without notice

Bisson Ltd
Unit 11, Eldonwall Trading Estate,
St.Phillips, Bristol, BS4 3QQ

Tel: 0117-967-9999 Fax: 0117-961-9261 http://www.abspipesandfittings.co.uk